



**I N D E P E N D E N T**
F A B R I C A T I O N

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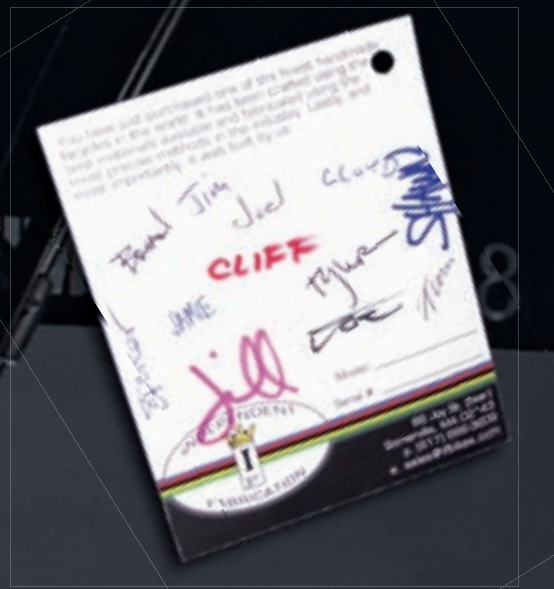
We own this company. This is not just a job to us, it is our passion. This love for what we do is visible in the products we make and reverberates strongly through our devoted customer base. We strive to build the best custom frames in the world. Pride of ownership is our incentive; it gives us the edge over the competition. The proof lies in our attention to detail, craftsmanship and the quality of the ride. In a day and age where mediocrity is the norm, it is nice to know that you are getting something made special just for you, to your specifications, needs and desires.

We would like to welcome you to Independent Fabrication! We hope that through our new 2007 catalog we can spark some interest, answer some questions, and provide some inspiration for your new custom Independent Fabrication bicycle.

Independent Fabrication bicycles are handmade with love and care in Somerville, Massachusetts.



ifrider.com



The Custom Process

Over weeks, months, and years of riding many different bicycles, a future IF customer will begin to understand the effect of different frame materials and geometry on the handling characteristics of their bikes. It is within this knowledge and experience that the desire for something greater is born. This is where the IF custom process begins, where your desire meets our expertise.

To begin the custom process you must first locate your nearest IF authorized dealer (see our dealer locator online). Our authorized dealers are adept at fitting and coaching you through this process. At our website you will find a downloadable Custom Fit Form which you, your dealer, and IF will use to help create your custom bicycle.

Next, take the time to fill out the forms with your dealer and answer all of the questions as accurately as possible. We will then come up with a tentative design and submit it to your dealer for you both to review and discuss. Look over all of the options and confirm each one with your dealer, mistakes can be costly in both time and money, so be thorough. If we need to make any adjustments or changes now is the time. If all goes well, and the design is approved, it will be added to our production schedule.

Please remember, the clock officially starts ticking once you and your dealer provide the final finish details (color and decals) and the design paperwork is signed off and faxed back to IF.



XS

World championship winning design
Winner of Bicycling Magazine's 2005 and 2006 Dream Road Bike
Full custom geometry and tubeset
Reynolds Ouzo Pro fork
Reynolds carbon monostay
Custom made Reynolds carbon fiber main tubes
Shot peened titanium finish on lugs for significantly improved fatigue life
Custom paint available (at additional cost)
Sterling silver headbadge included (ask about gold option)
Shown with Bright Yellow painted lugs and custom painted in logos



The XS: "ethereal ride quality, gorgeous construction and a versatility that is simply unmatched." - Bicycling Magazine

"The XS is like a functional sculpture, seamlessly and nearly invisibly blending the tubes together." - Mens Journal Magazine



Reynolds Ouzo Pro fork
 Full custom geometry
 Rider specific high grade 3al/2.5v titanium custom butted tubeset
 Available in any configuration including: singlespeed, track, and triathlon
 Custom paint available (at additional cost)
 650c wheel size available
 Sterling silver headbadge included
 Shown with the IF 2007 Team Paintjob (Quetzal Green, Split Pea Metallic, & Emerald Green)



Reynolds Ouzo Pro fork
 Full custom geometry
 Rider specific high grade 3al/2.5v titanium custom butted tubeset
 Reynolds carbon fiber monostay (shown painted)
 Custom paint available (at additional cost)
 Sterling silver headbadge included
 Shown with custom "Scribble" 3 color paintjob and painted carbon seat



"The feel of the road, the simplicity of the tubing, the welds that are so fine the frame looks monocoque, and the top level paint job - all of these details make the Factory Lightweight stand out from any other bike I have ridden." - ROAD Magazine

A blend of ultra light Reynolds 853 ProTeam and TrueTemper S3 tubing
Extra light carbon fiber fork
Full custom geometry and tubeset
Sterling silver headbadge included
Shown painted Minty Fresh Green with custom painted in feathers

FACTORY  **lightweight**



2007 Production Prototype
A blend of ultra light and super strong Reynolds 953 stainless steel tubing
Stronger than all existing steels, (ultimate tensile strength in excess of 2000MPa)
Resilient Ride of steel, high impact strength, and corrosion resistance
Shown with full "Phil Wood" polish (final finish to be determined)



CROWN  **JEWEL** **SS**



Reynolds Ouzo Pro fork
 Reynolds Carbon fiber monostay
 Reynolds 853 double butted front triangle
 OX Platinum lightweight butted chain stays
 Full custom geometry and tubeset
 Sterling silver headbadge included
 Shown with custom Pearl Yellow paint with painted in Dragon

CROWN  JEWEL, sec



Reynolds Ouzo Pro fork
 Reynolds 853 double butted front triangle
 OX Platinum lightweight butted chain stays
 Full custom geometry and tubeset
 Built for seatpost size 27.2mm
 Sterling silver headbadge included
 Shown painted White with custom "Pills" graphics
 and custom downtube logo

CROWN  JEWEL, sec

Includes IF steel road fork matched to frame
Reynolds 853 double butted front triangle
OX Platinum lightweight butted chain stays
Full custom geometry and tubeset
Choice of derailleur and brake cable routing
650c wheel size available
Available in any configuration including: singlespeed, track, and triathlon
Headbadge not included in price
Shown painted Tokyo Pearl with custom painted seat and rims





Designed for racing, light touring, and/or commuting
Designed for use with long reach brakes only
Full custom geometry and tubeset
Equipped with fender mounts and rack mounts (front and rear)
Reynolds 725 double taper/ double butted seat stays
Choice of derailleur and brake cable routing
Choice of standard or Bruce Gordon low rider mounts on fork
Headbadge not included in price
Painted custom colors Starlight Purple Metallic "lugs" and Purple Pearl

CLUB  RACER



The ultimate long distance expedition bike
Includes IF touring fork with rackmounts and fender mounts
Full custom geometry and tubeset
Expedition level tubeset, selected for individual riders needs
Designed for cantilever brakes
3 water bottle mounts
Front and rear fender mounts
Rack mounts for front and rear panniers
Choice of derailleur and brake cable routing
Headbadge not included in price
S&S Couplings not included in price
Shown painted custom Iron Ore Metallic with Volcanic Orange jersey panels

 INDEPENDENCE

"I think having a custom Ti Planet Cross bikes actually made me a better racer. Once you go custom, you'll never go back!"

-Maureen Bruno Roy
National Cyclocross Champion 2006 and
Cyclocross Worlds team member

IF steel cross fork
*TrueTemper CX carbon cross fork (additional price)
Full custom geometry
Rider specific high grade 3al/2.5v titanium custom butted tubeset
Tall head tube for ease of portaging
Sterling silver headbadge included
Painted custom Candy Turquoise with double pinstripes

TITANIUM

PLANET X

"They say it's the rider not the bike - I disagree."


-Marianne Stover
2 time Masters National Cyclocross
Champion (2003-8, 2005)

Race proven design in Europe and the USA
Includes IF steel cross fork
*TrueTemper Carbon cross fork option available
Full custom geometry and tubeset
Custom TrueTemper OX Platinum chainstays
Tall head tube for ease of portaging
Derailleur adjustment on seat tube for ease of operation in muddy conditions
Headbadge not included in price
*Headbadge included with the carbon fork option
Shown with custom "Muddy" 2 color paint job and painted in logos

PLANET X


"The Ti Deluxe is positively the best bike I've ever had the chance to ride. It has surpassed my high expectations for durability all while accommodating my weight weenie tendencies and need for the most bad ass looking ride on the start line."

-Colt McElwaine
Mountain Bike Marathon National Champion 2006



Full custom geometry
Rider specific high grade 3al/2.5v titanium custom butted tubeset
Designed for your choice of front suspension (please specify)
Available in geared or singlespeed configuration (EBB an extra \$300 msrp)
Disc brake and/or V brake available
29" wheel format available (shown)
IF suspension adjusted rigid steel fork available (at additional cost)
Custom paint available (at additional cost)
Sterling silver headbadge included
Shown painted custom Spring Green with painted in Daisies and exposed titanium rear end

d e l u x e t i



Full custom geometry and tubeset
Custom Reynolds 853 gusseted front triangle
Custom TrueTemper OX Platinum rear end
Built for seat post size of 29.4mm
Designed for your choice of front suspension (please specify)
Available in geared or singlespeed configuration (EBB an extra \$150msrp)
Disc brake and/or V brake available
29" wheel format available.
Headbadge not included in price
Shown painted Burlesque Red Pearl with Pearl White Roadster Panels

d e l u x e

2007 PAINT

Independent Fabrication is renowned for creating the best paint jobs in the industry. Our mission, in the Independent Fabrication paint department, is to help you to understand what your choices are and how to go about realizing your dreams in color.

A. Basic Paint (level of difficulty: low)

We offer 24 stock paint colors that cover the range of popular basic colors, metallics, and pearls. You can choose any one of these colors and paint your new steel IF as a solid color at no additional charge. Basic Paint options for Titanium in 2007: For \$100 MSRP you can paint your new titanium IF with a solid color, 3/4 paint job, or painted panels on the seat tube and down tube. If you still find yourself wanting more custom paint on our titanium frames please have your IF authorized dealer contact us for a quote.

B. Basic Paint with Custom Masking (level of difficulty: medium to high)

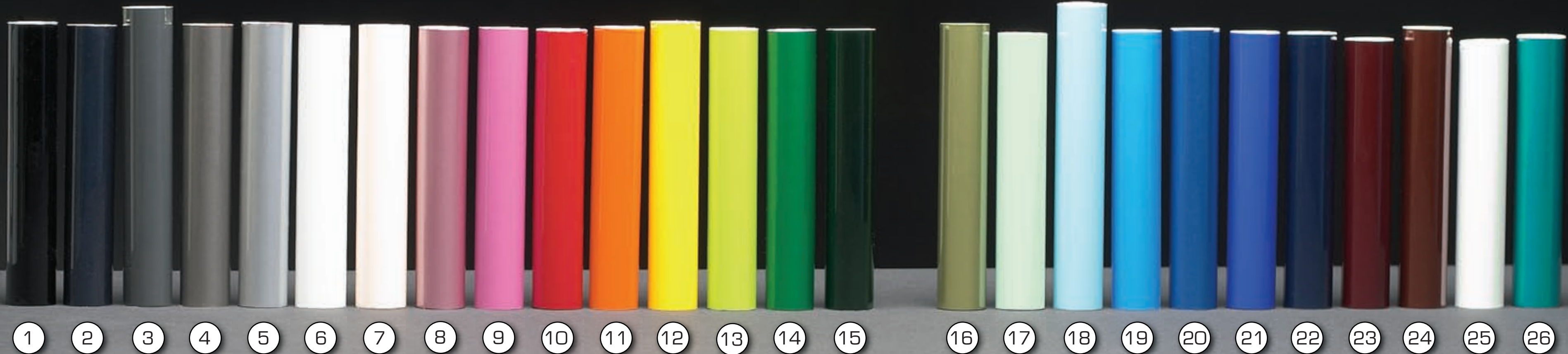
You can have any number of things done with all the stock colors available for 2007. Examples are shown in detail on the current IF web site (ifbikes.com) in the Custom Paint Gallery, or you can check out our IF owners website (ifrider.com) to see constantly updated new bike pictures from our customers. This includes flames, painted-in panels, team panels and many others. All of these things come at an extra cost due to the high level of detail and labor hours involved. Just like every other department, our P.P.G certified paint department is set up for custom work and is constantly looking at new ideas and processes to make your dreams come true, in color.

C. Custom Colors (level of difficulty: depends on which custom paints you desire as some require special application techniques)

This is for those customers who know what they want but don't see that special color on our stock color list. Do you want to match your new frame to your car, or do you just want something unique? Whether you decide on colors we do not stock, candies, pearls, prizmatics, tints added to the clear coat of your basic paint, or harlequins, which change color depending on the angle of the light, we've got your new frame covered. We may need to color match and/or special order the paint, but have no fear, we can match, or come close to matching, almost anything. Warning: Some custom colors are extremely expensive (like up to \$4,500.00 per gallon for some harlequins), you've been warned.

D. Customs Colors & Custom Masking (level of difficulty: high)

Are you driven by the need to have it all? Many of these types of paint jobs require extensive paint room consultations and push the limits of just what two hands can do. If it can be done technically to perfection and you are the type of person who doesn't like to hear the word NO, we are ready to do it. Over the past years, we have painted many exotic paint schemes, some of which have out priced the cost of our frames. What drives the price of painting a frame to this level? It's all the extra hours of hand labor, creative consultation, and special paints that are sold by the ounce. Examples of these styles of paint jobs will slowly be added to our Custom Paint Gallery on our website throughout the year. So, if you have the itch that just can't be scratched, look no further for relief.



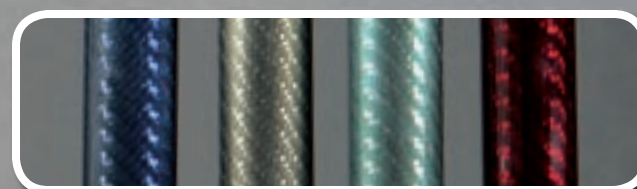
Stock Colors

1. Gloss Black (9300)
2. Carbon Metallic (36208)
3. Shark Grey Pearl (27793)
4. Platinum (4820)
5. Silver Metallic (36395)
6. White (8001)
7. Vanilla Shake (90990)
8. Porter Pink (51848)
9. Hot Pink (51588)

10. Corsa Red (75250)
11. Omaha Orange (60807)
12. Bright Yellow (83033)
13. Hot Lime (46973)
14. Quetzal Green Metallic (47612)
15. Emerald Green (47748)
16. Split Pea Metallic (45802)
17. Minty Fresh Green
18. Aquarius Blue

19. Evening Blue (17039)
20. Intense Blue Pearl (5357)
21. Nogarú Blue
22. Midnight Blue Metallic (190691)
23. Black Cherry Metallic (73922)
24. Iron Ore Metallic (27795)

- Special Colors (\$200msrp)
25. Tokyo Pearl
 26. Candy Turquoise



Carbon tints also available in blue, gold, green, and red (additional charge).

INDEPENDENT
F A B R I C A T I O N

Special "Straight Edge No Boxes" Decals (above) are available in white, silver, and black.



Yellow/Green

Clear/Silver

Black/White

Clear/Black

Silver/Black

Pink/White

White/Black

Yellow/Black

Clear/White

Blue/White

Olive/White

Orange/White



Brian

Cliff

Joe

Spencer

Tyler

Joel

Shawn & Henry

Jamie

Jill

Finn

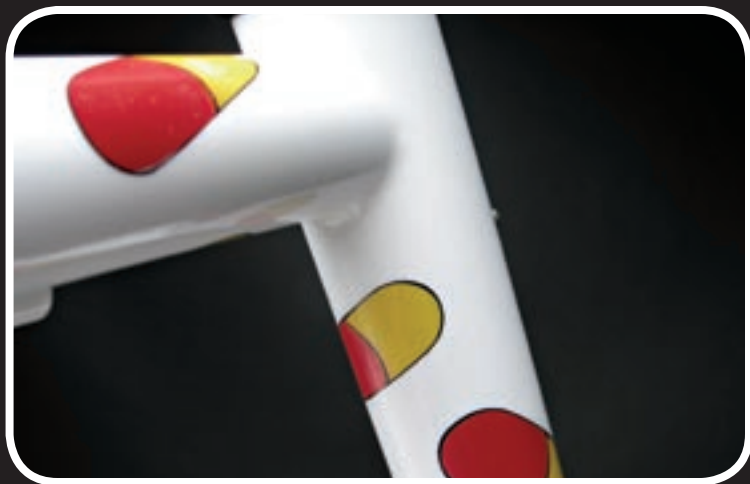
Jim

Matt

Lloyd

Charleston

The People of Independent Fabrication



"Independent Fabrication is officially the coolest cycling brand I have come across."
 - Chris Boardman, Pro Cycling

"The difference between Independent Fabrication and other bike manufacturers lies in the art of construction."
 - Mens Journal Magazine

"If you had all of the money in the world this is the bike you would have."
 - Harry Smith, CBS Early Show



INDEPENDENT
 FABRICATION

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