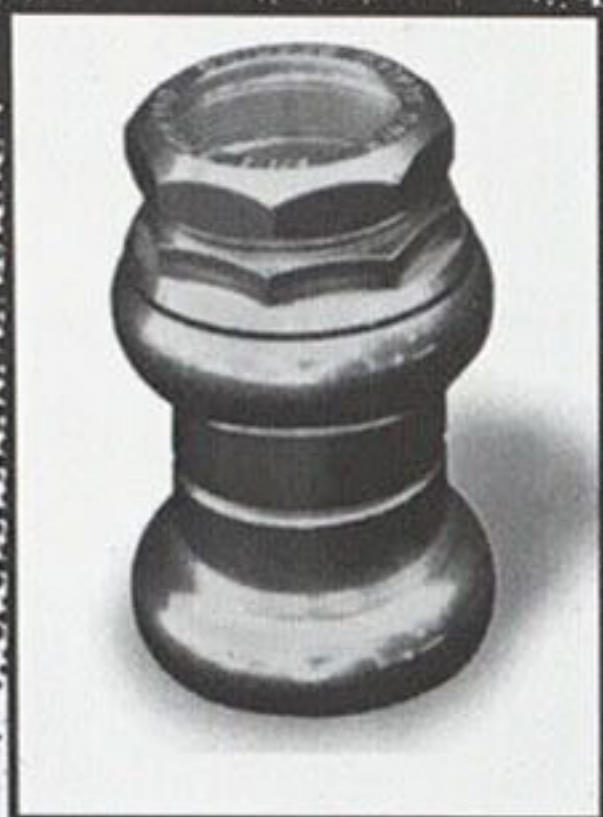


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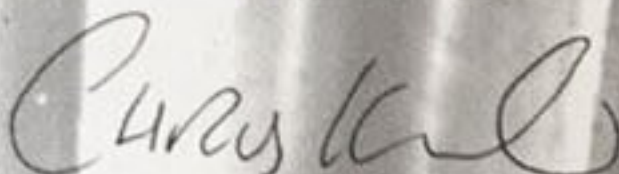
**KING**  
**CYCLE GROUP**



Dear Cycling Enthusiast:

Thank you for your interest in King Cycle Group. We have been manufacturing the world's finest sealed bearing headsets since 1976. For 1994, we are expanding our product line to include a new Oversize Hollow Axle Bottom Bracket and some other goodies to be released later in the year, as well as improving our existing headset with the addition of our exclusive GripNut™ threadlocking design, and the NoThreadSet™ for use with threadless steering systems. We manufacture all of our products at our own facilities, utilizing the finest materials and the strictest quality control. Try us out. We're sure you will be as pleased with our products as we are.

Happy Cycling,



Chris King

## Ordering Information:

Domestic Orders:

**KING CYCLE GROUP**

131 North Nopal Street, Santa Barbara, California 93103

Phone: 805-965-2691

800-523-6008

FAX: 805-962-4261

All orders shipped COD. Payment by company check, VISA, bank check or cash. California orders will be taxed unless a signed resale certificate is on file at King Cycle Group. A Resale Certificate will be mailed on the initial order, and must be signed and returned in order to avoid paying taxes.

Foreign Orders:

Orders must be prepaid in U.S. currency. Shipment by UPS Air, insured, freight collect unless otherwise requested.

For Orders in the Following European Countries, Please Contact:

**GLEES AND LIEBERT OHG**

KoIn, Germany

Phone: 02 21/51 50 98

Germany, Austria, Belgium, Lichtenstein, Luxembourg, Netherlands

For Orders in Switzerland, Please Call:

**SEVYSA, SA**

Aclens, Switzerland

41 (0)21-869-90-71

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# HEADSETS

## *The KING Headset*

- *The Original - for use with threaded steerer tubes*
- *7075 Aluminum / Stainless Steel construction*
- *User-serviceable sealed cartridge bearing*
- *Five-year warranty*
- *Sizes: 1", 1 1/8", 1 1/4", BMX*
- *89 grams in 1" SS size*



## *KING NoThreadSet™*

- *for use with threadless steering tubes*
- *7075 Aluminum / Stainless Steel construction*
- *User-serviceable sealed cartridge bearing*
- *Five-year warranty*
- *Sizes: 1", 1 1/8", 1 1/4"*
- *98 grams in 1" size*

## *NoThreadSet™ Conversion Kit*

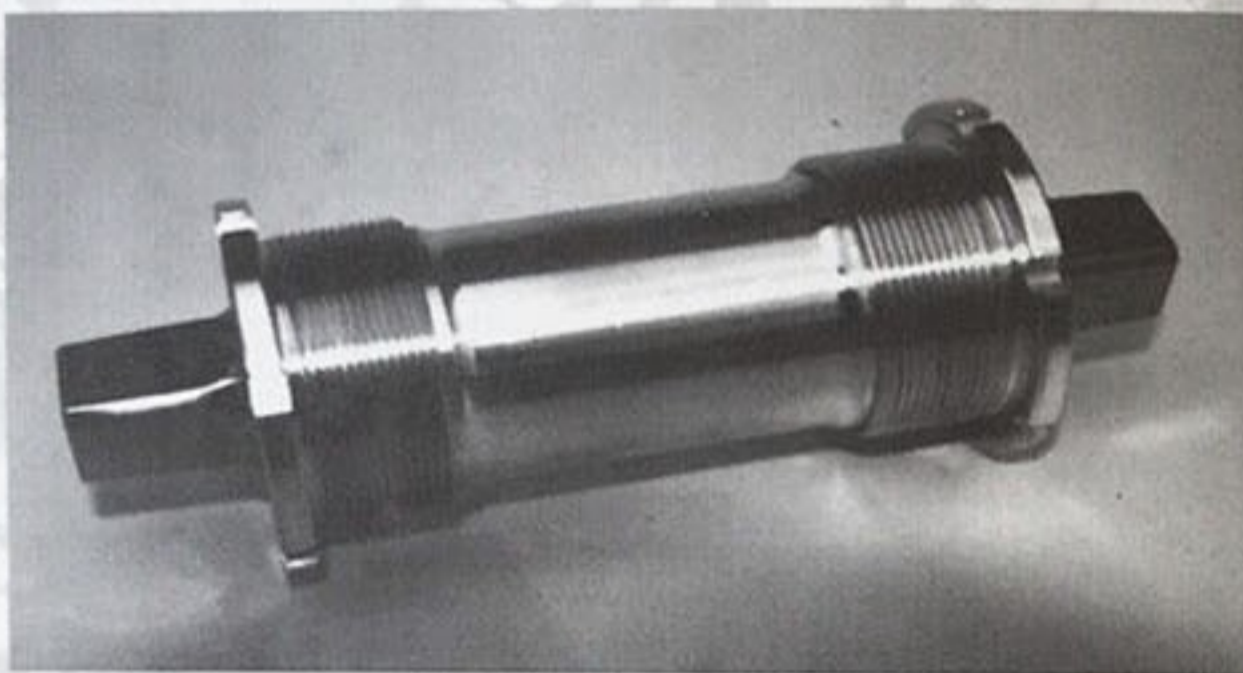
*Convert your threaded KING headset to a NoThreadSet™. Parts are also available to convert NoThreadSets™ for threaded steerer tubes.*



**KING**  
CYCLE GROUP



# NEW FOR 1994 BOTTOM BRACKET



## **The KING Bottom Bracket**

- *Hollow oversize 22mm Stainless Steel or 6AL/4V Titanium spindle*
- *Precision needle bearings with heavy-duty seals*
- *Special cup design allows adjustment for bearing wear*
- *Chain line alignment adjustable without removal of crank arms*
- *Available in 68mm and 73mm shell widths; 110-130mm spindle lengths*
- *Five-year warranty*
- *Lightweight and extremely rigid*

**KING**  
CYCLE GROUP



# KING

## Sealed Bearing Headsets

### Dealer Prices

Revised 9-94

Colors: Black, Silver, Purple, Turquoise, Red, Green  
 Mix colors, sizes and models of headsets for qty. pricing  
 Titanium Headsets: Double the price listed below  
 Team Issue Headset (marked cup and Ti base plate): add \$10  
 All threaded King headsets come equipped with GripNut™  
 (Headsets with Lock Nut and Adjusting Nut available on request)

#### HEADSETS

| Description   | Part No. | Retail          | 1     | 2-5   | 6-10  | 11+   |
|---------------|----------|-----------------|-------|-------|-------|-------|
| <b>1"</b>     |          |                 |       |       |       |       |
| Threaded      | 80400    | 99.00 - 124.00  | 72.00 | 68.00 | 64.00 | 62.00 |
| BMX Threaded  | 81400    | 99.00 - 124.00  | 72.00 | 68.00 | 64.00 | 62.00 |
| NoThreadSet™  | 80300    | 105.00 - 130.00 | 72.00 | 68.00 | 64.00 | 62.00 |
| <b>1-1/8"</b> |          |                 |       |       |       |       |
| Threaded      | 84400    | 114.00 - 139.00 | 82.00 | 78.00 | 74.00 | 72.00 |
| NoThreadSet™  | 84300    | 120.00 - 145.00 | 82.00 | 78.00 | 74.00 | 72.00 |
| <b>1-1/4"</b> |          |                 |       |       |       |       |
| Threaded      | 85400    | 114.00 - 139.00 | 82.00 | 78.00 | 74.00 | 72.00 |
| NoThreadSet™  | 85300    | 120.00 - 145.00 | 82.00 | 78.00 | 74.00 | 72.00 |

#### CONVERSION KITS and TOOLS

| NoThreadSet™ |          |       | GripNut™ |          |       | Installation Tool Adapters |          |       |
|--------------|----------|-------|----------|----------|-------|----------------------------|----------|-------|
| Size         | Part No. | Price | Size     | Part No. | Price | Tool Brand                 | Part No. | Price |
| 1"           | 50320    | 19.00 | 1"       | 50122    | 18.00 | Park                       | 40300P   | 22.00 |
| 1" SS        | 52320    | 19.00 | 1" SS    | 52122    | 18.00 | Var                        | 40300V   | 22.00 |
| 1-1/8"       | 54320    | 20.00 | 1-1/8"   | 54122    | 19.00 | Campagnolo                 | 40300C   | 22.00 |
| 1-1/4"       | 55320    | 20.00 | 1-1/4"   | 55122    | 19.00 | Hozan                      | 40300H   | 22.00 |
|              |          |       |          |          |       | Bicycle Research           | 40300B   | 22.00 |

#### INDIVIDUAL PARTS

| Description               | Standard | ShortStack™ | BMX   | Price | 1-1/8" | 1-1/4" | Price |
|---------------------------|----------|-------------|-------|-------|--------|--------|-------|
| Lock Nut                  | 30101    | 30101       | 30101 | 6.50  | 34101  | 35101  | 7.50  |
| Adjusting Nut             | 30102    | 32102       | 30102 | 7.50  | 34102  | 35102  | 8.50  |
| Cup with Bearing          | 50105    | 52105       | 51105 | 28.50 | 54105  | 55105  | 33.00 |
| Base Plate                | 10106    | 12106       | 10106 | 3.50  | 14106  | 15106  | 4.00  |
| Titanium Base Plate       | 10206    | 12206       | 10206 | 9.00  | 14206  | 15206  | 10.00 |
| Screw                     | 10207    | 10207       | 10207 | .50   | 10207  | 10207  | .50   |
| Stem Cap                  | 30208    | 30208       | 30208 | 6.25  | 34208  | 35208  | 7.25  |
| Star Nut                  | 10209    | 10209       | 10209 | 1.25  | 14209  | 15209  | 1.25  |
| Bearing Cap (with O-Ring) | 40203    | 42203       | 40203 | 10.00 | 44203  | 45203  | 11.00 |
| O-Ring                    | 10204    | 10204       | 10204 | .25   | 14204  | 15204  | .25   |

#### MISCELLANEOUS ITEMS

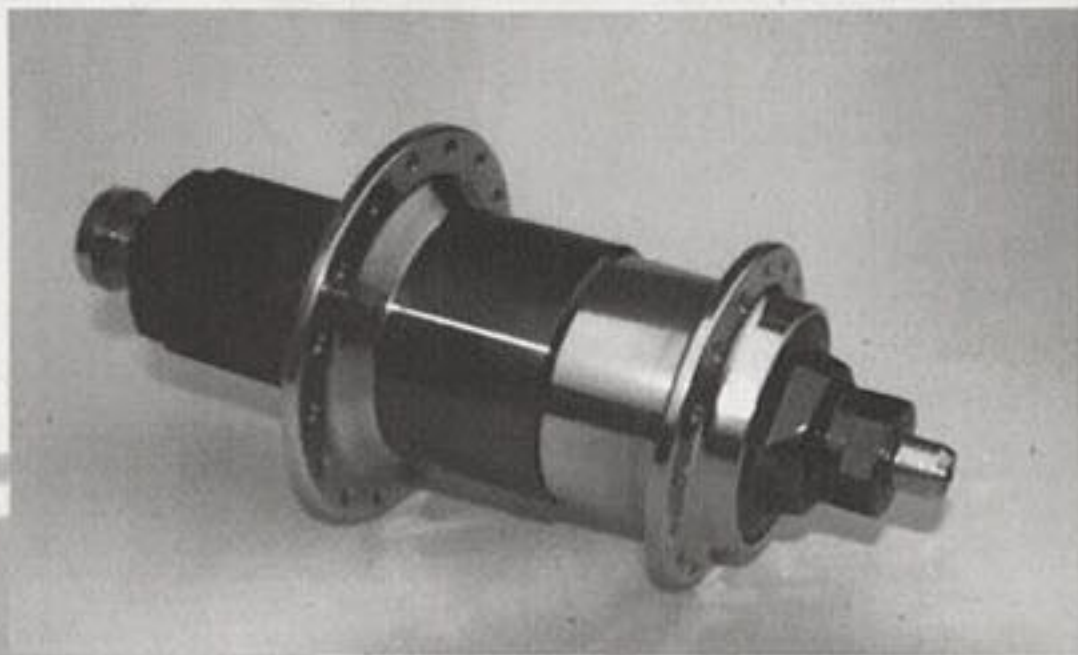
| Description            | Part No. | Price | Description            | 1"    | OS    | Description       | Quantity   | Price |
|------------------------|----------|-------|------------------------|-------|-------|-------------------|------------|-------|
| Snap Ring & Seal 1"    | 40025    | 2.00  | Replace Bearing in Cup | 17.00 | 21.00 | Frame Stickers    | 5 per pack | N/C   |
| Snap Ring & Seal OS    | 45025    | 2.00  | (In-House Operation)   |       |       | Window Stickers   | Each       | N/C   |
| T-Shirt (Short Sleeve) |          | 8.00  |                        |       |       | Water Bottle (Lg) | Each       | 3.00  |
| T-Shirt (Long Sleeve)  |          | 10.00 |                        |       |       | Water Bottle (Sm) | Each       | 2.50  |

King Cycle Group

131 North Nopal Street • Santa Barbara, CA 93103 • 805-965-2691 • 800-523-6008 • FAX 805-962-4261



# IN THE WORKS...



*KING sealed bearing cassette hubset for road and mountain bikes featuring a state of the art engagement mechanism and 20mm oversize aluminum axles.*

**AVAILABLE NOW:**

*KING T-Shirts, water bottles, and decals. Call for details.*

**KING**  
CYCLE GROUP



# SPECIFICATIONS

## **KING Headsets**

Materials: 7075-T6 Aircraft Aluminum or 6AL-4V Titanium

Colors: Silver • Black • 3-D Violet • Turquoise

| <b>1"</b>     | <b>weight<br/>(grams)</b> | <b>stack height<br/>(lower cup)</b> | <b>stack height<br/>(upper cup)</b> | <b>stack height<br/>(total)</b> |
|---------------|---------------------------|-------------------------------------|-------------------------------------|---------------------------------|
| Titanium      |                           | 12.7                                | 20.3-26.3                           | 33.0-39.0                       |
| Threaded      | 107                       | 14.5                                | 26.5                                | 41.0                            |
| Short Stack™  | 89                        | 12.2                                | 20.8                                | 33.0                            |
| NoThreadSet™  | 98                        | 14.5                                | 19.5                                | 34.0                            |
| BMX           | 109                       | 13.5                                | 25.6                                | 39.1                            |
| <b>1 1/8"</b> |                           |                                     |                                     |                                 |
| Titanium      |                           | 12.7                                | 20.3-26.3                           | 33.0-39.0                       |
| Threaded      | 115                       | 12.9                                | 23.1                                | 36.0                            |
| NoThreadSet™  | 126                       | 12.9                                | 15.1                                | 28.0                            |
| <b>1 1/4"</b> |                           |                                     |                                     |                                 |
| Titanium      |                           | 12.7                                | 20.3-26.3                           | 33.0-39.0                       |
| Threaded      | 127                       | 14.2                                | 25.8                                | 40.0                            |
| NoThreadSet™  | 134                       | 14.2                                | 16.9                                | 31.1                            |

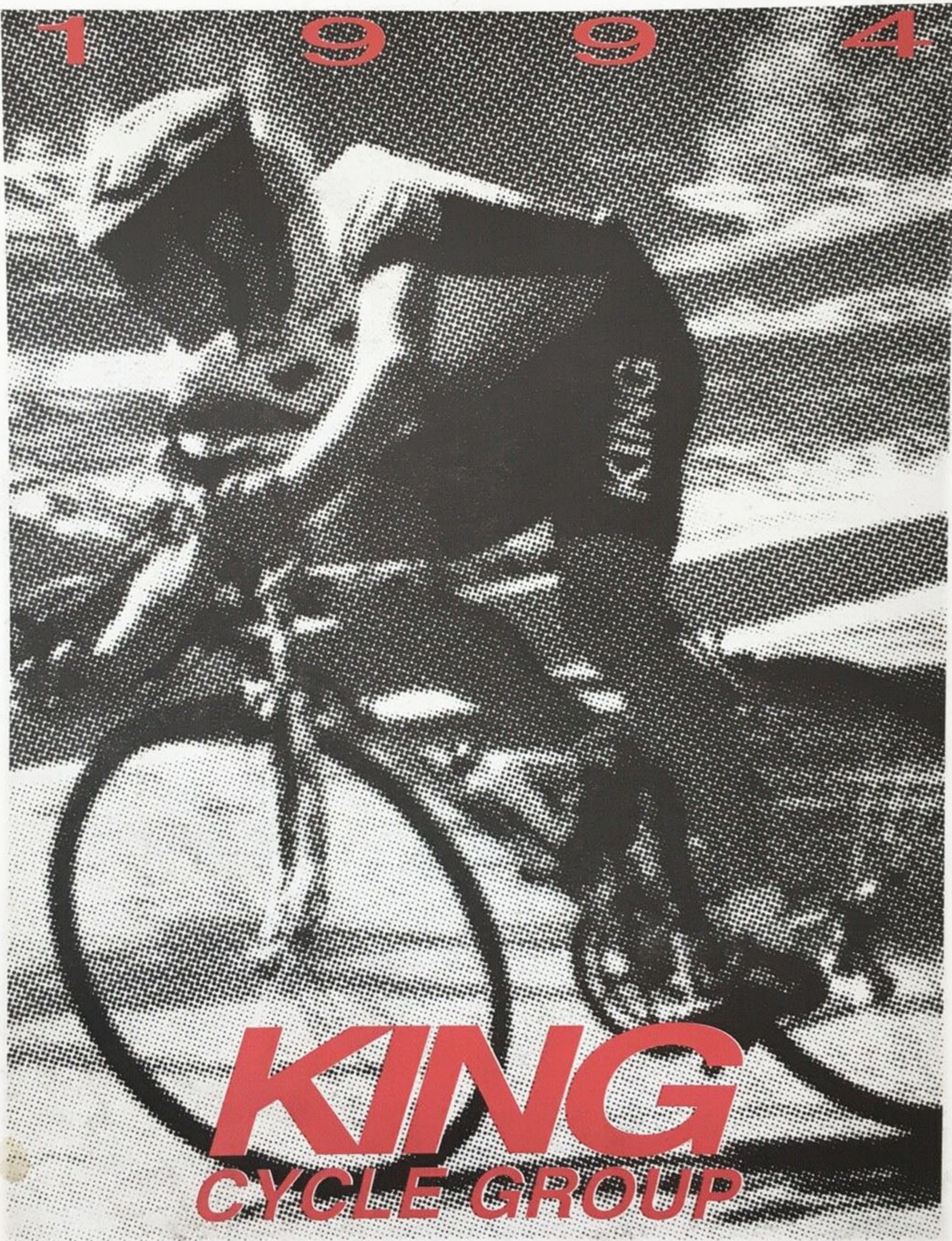
### **Warranty:**

If a King product fails within the first five years of initial purchase due to defects in material or workmanship, King Cycle Group will replace or repair the item at our option. This warranty does not cover abuse, crash damage, or damage as a result of use other than the product was intended.

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