

# BOB JACKSON LIGHTWEIGHTS



*Quality by which Handbuilt  
Lightweights are judged*



# BOB JACKSON CYCLES



*Pictured here –  
Mr Bob Jackson and  
Mr Donald Thomas  
checking the finish on a  
Legend frameset.*

Bob Jackson racing cycles established in 1935 is the result of years of skilful design, expertise and experience. Painstaking attention is paid to design, balance and detail, each frame being built to our customer's specification ensuring individual attention and advice, catering to their exact requirements.

The company expanded in 1956 with the purchase of Merlin Cycles. Bob Jackson, well respected by the frame tube manufacturers, was the first to build and hold a 753 certificate from Reynolds Tubing. The company continued to grow from strength to strength establishing world-wide recognition.

In 1986 Bob Jackson retired, but after seven years and disillusioned by the new management of the company he had worked so hard to make a success, he returned to the business inspired by the enthusiasm of his new business partner Donald Thomas and is now rapidly making up for lost ground having already been accepted into the Guild of Master Craftsmen.

Bob Jackson along with his master builder and top finisher/renovator have between them over 120 years experience in the manufacture of lightweight framesets so customers can still be assured of quality, build and finish together with a full guarantee when purchasing a Bob Jackson or Merlin frameset.

## **GUARANTEE**

Bob Jackson (1993) Cycles, Ltd., guarantee that all their frames are built in their own works and that all reasonable precautions have been taken to ensure the finest materials and workmanship possible; should any defect occur we undertake to repair or replace, free of charge, providing same is returned carriage paid. This does not apply to defects caused by accident, misuse, wear and tear, or neglect, and only applies to parts manufactured by us; this guarantee is only valid to the original customer and providing it has not been repaired or altered by any other firm. We do not hold ourselves responsible for any consequential damage or expense which may arise from the result of other manufacturers defective material or workmanship.

**BOB JACKSON CYCLES  
LEEDS, ENGLAND**

# BOB JACKSON

CAN OFFER A COMPLETE FRAME REPAIR, CHROME PLATING AND  
REFINISHING SERVICE TO ANY MAKE OF FRAMESET. MAKER'S  
TRANSFERS FITTED WHERE AVAILABLE.

## QUICK RETURN SERVICE

FINISHES IN ENAMEL, FLAMBOYANT OR BRONZANTI  
METALLISED PAINTS  
ALL STOVE ENAMELLED, ANY COLOUR TO YOUR CHOICE

*VISIT OUR LIGHTWEIGHT SHOWROOM FOR FRAMESETS,  
CYCLES AND LIGHTWEIGHT ACCESSORIES  
WITH CYCLIST TO ATTEND YOUR NEEDS*

Access and Barclay Card welcome

UK ONLY

**WE WELCOME YOU TO VISIT OUR SHOWROOM AND  
WORKSHOP**

PLEASE NOTE - NEW NUMBERS  
TELE: 0113 2341144  
FAX: 0113 2341000

**UNIT 1  
9 UNION MILLS  
DEWSBURY ROAD  
LEEDS LS11 5DD**  
Telephone: 0532 341144  
Facsimile: 0532 341000

PLEASE NOTE - NEW NUMBERS  
TELE: 0113 2341144  
FAX: 0113 2341000

### MASKING UP FOR RETAINING CHROME

Chrome Crown.....	(Ornate £4.95)	2.32
Front Ends .....	pair	2.32
Rear Ends .....	pair	3.22
Front Dropouts .....	pair	2.32
Rear Dropouts .....	pair	3.22
Head Lugs.....	(Ornate £4.95)	3.75

### FRAME REPAIRS

The Prices below include the use of 531 Tubing

New Top Tube .....	28.90
" Down Tube .....	28.90
" Seat Tube .....	36.40
" Head Tube and Lugs .....	36.40
" Top Down Head Tube and Lugs .....	78.75
" Bottom Bracket Shell .....	42.90
" Pair Front Forks STD Crown .....	52.80
" Pair Seat Stays Incl. Bridge .....	39.60
" Single Seat Stays .....	22.50
" Pair Chain Stays Incl. Bridge .....	39.60
" Single Chain Stays .....	23.10
" TA Bottle fitting on Down Tube .....	6.60
" Rear Dropouts .....	pair 39.40
" Cantilever Brake Bosses .....	pair 8.75
" Front Dropouts .....	pair 21.45
" Allan Key Seat .....	8.25
" Full Rear Triangle (Seat and Chain Stays incl. Bridges) .....	80.85
" Fork Blades and Dropouts .....	38.00
" Fork Column .....	20.00
" Pump Pegs, Gear Stops, Brake Stops, M/Eyes .....	2.50
" Rear Pannier Carrier Eyes .....	6.60
" Lever Boss, R.H. or L.H. ....	6.60
" Gear Hanger brazed on Dropout .....	8.25
" Centre Pull Bridge on Seat Stays .....	8.25
" Lamp Boss on Fork .....	5.85
" Rear Brake Bridge with reinforcement .....	8.25
" Bottom Mudguard Bridge .....	6.60
" Gear Tunnel on Bottom Bracket .....	3.30
" Gear Tunnel under Bottom Bracket .....	5.00
" Re-track Frame and Fork .....	from 8.25
Fitting, new head or bottom fitting, including	
New Bearings (Bracket and Head Fittings extra) .....	4.95
New STD. or custom low rider fitting .....	8.25
New front changer bracket .....	11.55
New internal cable in top tube includes tube guide .....	16.50
New single rear dropout .....	22.90
New Cast bottom bracket shell .....	57.75

FRAMES SHOULD BE SENT COMPLETELY STRIPPED  
OF ALL FITTINGS AND INTERIORS OTHERWISE CHARGED FOR

We reserve the right to alter prices without notification

ALL PREVIOUS LISTS CANCELLED

UNIT 1, 9 UNION MILLS, DEWSBURY ROAD, LEEDS LS11 5DD  
Telephone: 0113 234 1144



## BOB JACKSON CYCLES (1993) LTD

Specialists in Paint Spraying and Stove Enamelling  
Lightweight Cycle Manufacturers

Unit 1, 9 Union Mills, Dewsbury Road, Leeds LS11 5DD

Tel: 0113 234 1144 • Fax: 0113 234 1000

### TRADE PRICE LIST 1995

CAN OFFER A COMPLETE FRAME REPAIR,  
CHROME PLATING AND REFINISHING SERVICE  
TO ANY MAKE OF FRAMESET.

MAKER'S TRANSFER FITTED WHERE AVAILABLE

QUICK RETURN SERVICE

FINISHES IN ENAMEL, FLAMBOYANT OR  
BRONZANTI METALLISED PAINTS

ALL STOVE ENAMELLED, ANY COLOUR TO  
YOUR CHOICE

FULL DETAILS AND PRICES OVERLEAF

# BOB JACKSON CYCLES

£

	SUPER TOURIST <i>S31ST</i>	221.25
<i>Combs</i>	SPECIAL TOURIST <i>S31ST</i>	232.50
	LADY TOURIST TWIN LAT <i>S31ST</i>	217.50
<i>65</i>	GRAND PRIX <i>S31C</i>	223.50
	MESSINA <i>S31C</i>	224.25
<i>Cyt</i>	LUGANO 653	288.75
<i>Head</i>	LUGANO 731 o/s	318.75
	LUGANO 753	360.00
<i>around</i>	SUPREME 653	315.00
	SUPREME 731 o/s (Available Mid 95)	345.00
	NUOVO 753	372.25
<i>3</i>	PHEONIX 653	337.50
<i>Point</i>	PHEONIX 753	393.75
	VIGORELLI TRACK 531	221.25
	VIGORELLI TRACK 653	270.00
	VIGORELLI TRACK 753	341.25
	VIGORELLI TRACK 731 O.S.	300.00
(VIGORELLI'S WITH FULL CAST LUGS AND B/B ADD £15.00)		
	NOVARA LOW PROFILE	372.25
<i>and</i>	LEGEND	330.00
	SUPER LEGEND	415.50
	TRIKE RACE OR TOUR	506.25
	CURLY TANDEM	945.00
	TOURIST TANDEM	562.50
	SHORTBASE RACING TANDEM	581.25
	JUNIOR BACK TANDEM	506.25
	VIPER 531 ATB	318.75
	PYTHON 653 ATB	337.50
	ANACONDA 753 ATB	431.25

ALL FORK CROWNS CUT TO ACCEPT CAMPAG. RACE

TELEPHONE: 0113 234 1144 FAX: 0113 234 1000

# BOB JACKSON CYCLES

RENOVATIONS, RE-CHROMING AND FRAME REPAIRS TO ANY MAKE OF FRAME

1995

Cycle Frame and Forks, any colour:	£
ENAMEL	29.65
FLUORESCENT	41.25
FLAMBOYANT ON SILVER	33.00
ITALIAN METALLICS	33.75
ITALIAN METALLIC PEARL WHITE	35.25
Tandem Frame and Forks, any Colour:	
ENAMEL	54.40
FLUORESCENT	69.00
FLAMBOYANT ON SILVER	58.50
ITALIAN METALLICS	62.25
ITALIAN METALLIC PEARL WHITE	66.00
Trikes, Frame and Forks any Colour:	
ENAMEL	47.25
FLUORESCENT	66.00
FLAMBOYANT	52.15
ITALIAN METALLICS	53.65
ITALIAN METALLICS PEARL WHITE	55.15

## ENAMELLING EXTRAS

* Multi-Panels on Seat Tube	13.15
* Coloured Band on Seat Tube or down tube	6.60
* All seat Tube	9.00
* One colour Shaded	from 13.15
* Coloured Head Tube (Plain Lugs)	6.60
* Two Colour Shades	from 7.90
Lugs Picked Out in Colour	7.90
Lugs Picked Out in Colour Fancy	9.75
Lugs Picked Out in Colour Extra Fancy	14.65
Fitting maker's Transfers where available	4.95
(Maker's Transfers charged extra at nett)	
* For Metallic, Flamboyant/Pearl Colours add	1.65

## NEW FRAME CHROME PLATING

ALL REAR END	35.00
CROWN	12.75
HEAD LUGS (Ornate Lugs P.O.A.)	19.90
FRONT FORK ENDS 8ins 12ins	19.90
REAR ENDS 8ins 12ins	23.50
ALL FRONT FORK	20.50
REAR DROPOUTS	pair 17.95
FRONT FORK DROPOUTS	pair 13.60
REAR FORK ENDS TO BRIDGES	29.95
ALL SEAT TUBE	24.05
ALL FRAME AND FORK-CHROME	85.00
REAR DROPOUTS & R. H. CHAINSTAY	23.65

ALL ABOVE PRICES EXCLUDE VAT  
VAT REG. No. 613 3194 67

FOR RECHROMING ADD 10% TO NEW FRAME CHROMING PRICES

N.B. CHROME PLATING ON RENOVATED FRAMES AT OWNERS RISK NO  
GUARANTEE CAN BE OFFERED IF A FRAME IS DAMAGED AS A RESULT  
OF CHROMING PROCESS.

## NEW FRAME CHROME PLATING

ALL REAR END .....	44.00
CROWN .....	16.50
HEAD LUGS (Ornate Lugs P.O.A.) .....	25.70
FRONT FORK ENDS 8ins 12ins .....	25.70
REAR ENDS 8ins 12ins .....	30.00
ALL FRONT FORK .....	26.70
REAR DROPOUTS .....	pair 22.70
FRONT FORK DROPOUTS .....	pair 17.60
REAR FORK ENDS TO BRIDGES .....	37.80
ALL SEAT TUBE .....	30.00
ALL FRAME AND FORK-CHROME .....	110.00
REAR DROPOUTS & R. H. CHAINSTAY .....	40.00

## FRAME BUILDING

All framesets are fully custom built to individual specification with no mass production whatsoever. The customer may specify his own details e.g. Top Tube, Seat Tube or Chainstay Length: Head or Seat Angles, Bottom Bracket.

In Short providing the Frameset Dimensions are practical and prove stable on the road we will be happy to build it for you.

This also applies to the finish whether it be one colour or twenty colours - there is no extra cost involved.

Why settle for second best - call today and have the frameset of your dreams become a reality.

We may not be the cheapest but we are certainly "The Best".



1993 - 1994  
Member



1994 - 1995  
Member



All above prices plus VAT at current rates.  
V.A.T. Reg. No. 613 3194 67

Unit 1, 9 Union Mills, Dewsbury Road, Leeds LS11 5DD  
Tel: 0113 234 1144 • Fax: 0113 234 1000

We reserve the right to alter prices without notification  
ALL PREVIOUS LISTS CANCELLED

Directors: J R Jackson • D H Thomas • Registered in England No. 2836942



## BOB JACKSON CYCLES (1993) LTD

Specialists in Paint Spraying and Stove Enamelling  
Lightweight Cycle Manufacturers

Unit 1, 9 Union Mills, Dewsbury Road, Leeds LS11 5DD  
Tel: 0113 234 1144 • Fax: 0113 234 1000

## NEW FRAME SPECIFICATION AND RETAIL PRICE LIST

1995

### SUPER TOURIST

Built with Reynolds 531st tubing throughout.

All standard braze ons including rear pannier fixings.

Ideal for lightweight touring ..... £295.00

### SPECIAL TOURIST

The ultimate touring frame. Again built with Reynolds 531st.

Braze ons as for super tourist plus cantilever bosses, rear cable bridge and special B/J seat stay tops .....

£310.00

### LADY TOURIST

We offer this classic frame in mixte or traditional lady design

built as usual with Reynolds 531st tubing ..... £290.00

### GRAND PRIX

Excellent all purpose frame in 531c tubing for close

clearance or mudguards your choice. Ideal for fast touring and club runs ..... £298.00

### MESSINA

For the all round athlete wanting 'extras' as standard, 2 sets bottle bosses, fast back seat cluster, internal fork crown and an internal top tube cable guide.

All built in 531c throughout ..... £299.00

### LUGANO 653

Investment cast lugs, bottom bracket and fork crown, Italian fast back seat

cluster plus 2 sets bottle bosses and an internal top tube cable guide ..... £385.00

### LUGANO 731OS

As above but built with Reynolds 731OS Tubing for that added stiffness ..... £425.00

### LUGANO 753

The ultimate in the Lugano range, as above but in

Reynolds top of the range 753 ..... £480.00

### **SUPREME 653**

Top of the range 653. Special Arrow Head fancy investment cast lugs, bottom bracket and fork crown, Italian fast back seat cluster plus two sets bottle bosses and an internal top tube cable guide ..... £420.00

### **SUPREME 731 O.S.** (Available middle 1995)

As above but built in Reynolds 731 O.S. .... £460.00

### **NUOVO 753**

Built from Reynolds 753R D/B tubing throughout. Special Arrow Head fancy investment cast lugs, bottom bracket and fork crown. Low temperature silver brazed and comes with two sets of bottle bosses and an internal top tube cable guide. Ideal road racing and criterium frame ..... £495.00

### **PHOENIX 753**

This model has all the braze on fittings of the Nuovo 753 but comes with special 3 point lugs and a reinforced bottom bracket shell in Gothic Design to be extra rigid, ideal for all aspects of racing ..... £525.00

### **PHOENIX 653**

Same as the 753 but built in Reynolds 653 Tubing ..... £450.00

(All Lugano, Supreme, Nuovo and Phoenix Models have 'V' Cast rear brake bridges, chain hook and pump peg on head tube as standard)

### **VIGORELLI TRACK**

Superb 531 track model with round or oval form blades ..... £295.00

**VIGORELLI 653** ..... £360.00

**VIGORELLI 753** ..... £455.00

**VIGORELLI 731 O.S.** ..... £400.00

(All Vigorellis can be built with sloping T/Tube at no extra cost or with cast bottom bracket and lugs for only £20.00 extra)

### **NOVARA LOW PROFILE**

Only built to special order from Reynolds 531c tubing. Can be designed for 24" or 26" front wheels ..... £495.00

### **LEGEND**

Built in 531c. This frame revives the old skills of frame building with ornate fork crown, headlugs, seat lug and rear brake bridge. All finished off with curly chain and seat stays. A joy to ride and a joy to be seen riding ..... £440.00

### **SUPER LEGEND**

As above but with more ornate lug work and fitted with an ornate bottom bracket £540.50  
*Both Legends available with Orthodox Stays if required.*

### **TRICYCLE**

Built in 531c for touring or racing. Single wheel drive only. Twin front brake fitting, optional rear brake system plus optional rear carrier. Price for options on request ..... £675.00

### **CURLY TANDEM**

The ultimate in tandem framesets. Built in 531c with a double twin lateral construction. This frame comes with ornate handcut lugs throughout and rear curly stays plus top lateral. Fully fitted with all braze ons including cantilever fittings. They don't come better than this ..... £1260.00

### **TOURIST TANDEM**

As the curly tandem but without the ornate lug work and curly stays ..... £750.00

### **SHORTBASE TANDEM**

Racing version of the tourist. Built in 531c with a curved rear seat tube for close clearance. Extra fast ..... £775.00

### **JUNIOR BACK TANDEM**

Ideal for Adult/Child touring. Built in 531c with all the braze ons of it's larger brothers. Can be built to a minimum rear of only 16". Available with optional twin laterals for added stiffness if necessary. (Price on application). ..... £675.00

### **ANACONDA 753**

The ultimate mountain bike built in Reynolds 753 all terrain tubing fully silver brazed, thus needing a fully lugged construction. Can be made from size 16" upwards, all standard braze ons include 4 point carrier fittings, guard eyes front and rear, bottle fittings and crud catcher fittings. Any braze ons may be removed or added at no extra cost, only supplied with a 68mm shell. .... £575.00

### **PYTHON 653**

A good all round mountain bike has all the braze on of the 753, this frameset is bronze welded. Can be supplied with 73mm BB shell ..... £450

### **VIPER 531**

This is the same as the above 653 but built in Reynolds 531 all terrain tubing. Also available in 73mm BB Shell ..... £425.00

**ALL A.T.B. FRAMESETS CAN BE SUPPLIED WITHOUT FRONT FORKS LESS 10%.**

*All framesets are cut to accept Campagnolo headsets.*

*All framesets are fully handbuilt to customers own specification and colour choice.*

All above prices plus V.A.T. at the current rate.

If there is a special frameset you require that is not listed please ring with details for the price. If it can be built Bob Jackson's can do it!!

### **SPECIAL DIAMOND JUBILEE MODEL**

To celebrate 60 years of Reynolds 531 Ltd. and Bob Jackson Cycles. Full 753 O.S. Race Frameset with special lightweight main tubes, oversize Seatstays and extra strong oval chainstays, all cast lugs, bottom bracket and fork crown. Fully silver brazed and all possible braze on's. Special Transfers - 60 only to be made - one for each year. This tubeset is exclusive to Bob Jackson Cycles. .... £550.00





# BOB JACKSON



# Racing



## SUPREME 653

### Frame specification

Reynolds 653 tubing throughout.

Size to order from 19 1/2" – 25".

Special Arrow Head Investment cast lugs, bottom bracket shell and fork crown. (Fancy cut with webbing.)

Angles 74° parallel.

Columbus dropouts.

Allen key seat fastening with fast back cluster going into lug tunnels.

All braze-ons including 2 set bottle bosses plus internal TT cable guide.

Finish: To customer's own choice. Chrome extra.



## NUOVO 753

If You want the best road racing frame – this is the one.

Specification as Supreme except built in Reynolds top of the range 753 tubing.

Chrome plating: recommended on dropouts only.

**BOB JACKSON CYCLES**  
**FAMOUS FOR FINE FINISHES**

# Racing



## LUGANO 653/753

### Frame specification

Reynolds 653 or 753 tubing throughout.

Sizes to order from 19 $\frac{1}{2}$ " – 25".

Investment cast lugs, fork crown and bottom bracket shell.

Angles 74° parallel or to choice.

Special Italia oval fork blades.

Columbus dropouts.

Allen key seat fastening with fast back cluster.

2 Bottle bosses plus Internal cable guide as Supreme.

Finish: colours and lug lining to your choice. Chrome extra. (Chrome plating recommended on dropouts only on 753.)



**BOB JACKSON CYCLES**  
**THE ULTIMATE IN RACING FRAMES**

# Racing



## MESSINA TRIATHLON



*Specially designed and fitted for the all round athlete.*

### Frame specification

Reynolds 531 C tubing throughout.

Sizes to order from 19 $\frac{1}{2}$ " - 25 $\frac{1}{2}$ ". Larger sizes at extra cost.

Italian Liscia lugs.

Angles 74° parallel or to choice.

Quality dropouts.

All braze-ons including two sets bottle bosses + Integral top tube cable guide.

Finish: colours and lug linings to your choice. Chrome extra.

Complete cycles supplied to your own component choice.

**BOB JACKSON CYCLES**  
**FAMOUS FOR FINE FINISHES**

# Racing



## NOVARA



***Low profile frame built to special order only***

### **Frame specification**

Reynolds tubing.

Sizes to order from 20<sup>1</sup>/<sub>2</sub>" – 23<sup>1</sup>/<sub>2</sub>" in half sizes.

Optional 24" or 26" wheel sizes.

Angles 74° parallel.

Bottom bracket height 10<sup>3</sup>/<sub>4</sub>".

Aero internal crown on Italian special rake fork.

Vertical dropouts.

"Lugless" design.

Internal top tube cable.

For 7 or 8 speed only (not suitable for double chainwheel).

Allen key seat fastening.

Finish: colours to your choice. Chrome extra.

Complete cycles supplied to your own component choice.

# Racing



## VIGORELLI TRACK

### Frame specification

Reynolds 531 C tubing throughout.

Sizes to order from 19 $\frac{1}{2}$ " - 25".

Angles 74° parallel or to choice.

Round fork blades.

Above model available in 653 and 753 P.O.A.

Also available with oval front blades.



**BOB JACKSON CYCLES**  
**THE THINGS CHAMPIONS ARE MADE OF**

# *Lightweight Touring*



## **SUPER LEGEND**

The Super Legend is built to the same specification as the Legend with the exception of the Bob Jackson Special Lugs which include the Bottom Bracket.

Both Legends available with orthodox stays.



**BOB JACKSON CYCLES**  
**BRITISH CRAFTSMANSHIP AT ITS BEST**

# Lightweight Touring



## LEGEND

### Frame specification

Reynolds 531 C throughout

Sizes to order.

Special Short Point Fancy lugs.

Angles 73° parallel or to choice.

All braze-ons including guard eyes and one set bottle bosses.

Carrier eyes as optional extra.

Built for 6-7 speed or as required.

Finish: to customers own choice. Chrome extra.



**BOB JACKSON CYCLES**  
**FAMOUS FOR FINE FINISHES**



# Lightweight Tourers



## GRAND PRIX

*Excellent all purpose frame with close clearance or for mudguards.*

### Frame specification

Reynolds 531 C tubing throughout.

Sizes to order from 19 $\frac{1}{2}$ " – 25 $\frac{1}{2}$ ". Larger sizes at extra cost.

Prugnat Italia long point lugs. Fancy cut.

Angles 73° parallel or to choice.

Quality front and rear dropouts.

Wrap over seat stays.

Finish: colours and lug linings to your choice. Chrome extra.

Complete cycles supplied to your own component choice.



**BOB JACKSON CYCLES  
WITH OVER 50 YEARS EXPERIENCE**

# Touring



## SPECIAL TOURIST & SUPER TOURIST



### *The ideal lightweight tourers.*

#### **SPECIAL TOURIST** Frame specification

Reynolds 531 ST tubing throughout.

Sizes to order from 19 1/2" – 25 1/2". Larger sizes at extra cost.

Prugnat Italia long point lugs. Fancy cut.

Angles 72° parallel or to choice.

Rear dropouts for 6 or 7 speed.

All braze-ons including cantilever brake bosses with central pull bridge and 4-point rear pannier fixings.

Front low rider braze-ons optional extra.

Special B/J seat stay top eyes.

Finish: colours and lug linings to your choice. Chrome extra.

Complete cycles supplied to your own component choice.

#### **SUPER TOURIST**

The Super Tourist is built to the same specification as our Special Tourist model with the exception of cantilever brake bosses and centre pull bridge and has plain seat stay top eyes.

**BOB JACKSON CYCLES**  
**THE STANDARD BY WHICH LIGHTWEIGHTS ARE JUDGED**

# Touring



## LADY TOURIST



***Twin lateral (Mixte) or traditional open frame designs.***

**Frame specification**

Reynolds 531 ST tubing throughout.

Sizes to order.

Angles 72° parallel.

Finish: to your choice. Chrome extra.

Complete cycles supplied to your own component choice.

**BOB JACKSON CYCLES**  
**THE STANDARD BY WHICH LIGHTWEIGHTS ARE JUDGED**

# Tandems



## TOURIST TANDEM

***Double twin lateral construction for best weight/strength combination***

### **Frame specification**

Reynolds 531 ST double butted tubing throughout.

Sizes to order.

Angles 72° parallel or to choice.

All brazed-on fittings. Gear and brake fittings.

4-point rear pannier fixings. Front low rider braze-ons optional extra.

Chrome rear handlebar stem inclusive.

Rear hub brake optional extra.

Finish: colours and lug linings to your choice. Chrome extra.

*Touring Excellence.*

**ALSO AVAILABLE BOB JACKSON SHORT BASE RACING TANDEM –  
SEE PRICE LIST FOR DETAILS**



**BOB JACKSON CYCLES  
WHY SETTLE FOR LESS**

# Tandems



## CURLY TANDEM



### *British Frame Building at it's Best*

#### **Frame specification**

Reynolds 531 C throughout.

Sizes to order.

Angles 72° parallel or to choice.

All brazed-on gear and brake fittings.

4-point rear pannier fixing.

Front Low Riders optional extra.

Rear hub brake fitting if required.

Can be built with orthodox stays and laterals at no extra cost.

**BOB JACKSON CYCLES**  
**THE ULTIMATE TOURING TANDEM**

# Tandems



## JUNIOR BACK

### Frame specification

Reynolds 531 C throughout.

Built with all the braze-ons of it's larger brother the Tourist Tandem.

Can be built to a minimum rear of only 16".

Available with laterals for added stiffness – P.A.O.



**BOB JACKSON TANDEMS  
WHY SETTLE FOR LESS**

# Trikes



## TRICYCLES



*Racing or touring specifications available*

### Frame specification

Reynolds 531 D/B tubing throughout.

Sizes to your choice.

Angles 72° parallel or to choice.

Journal type rear axle. Single wheel drive only.

Cantilever brake bosses and extension for dual brakes on forks.

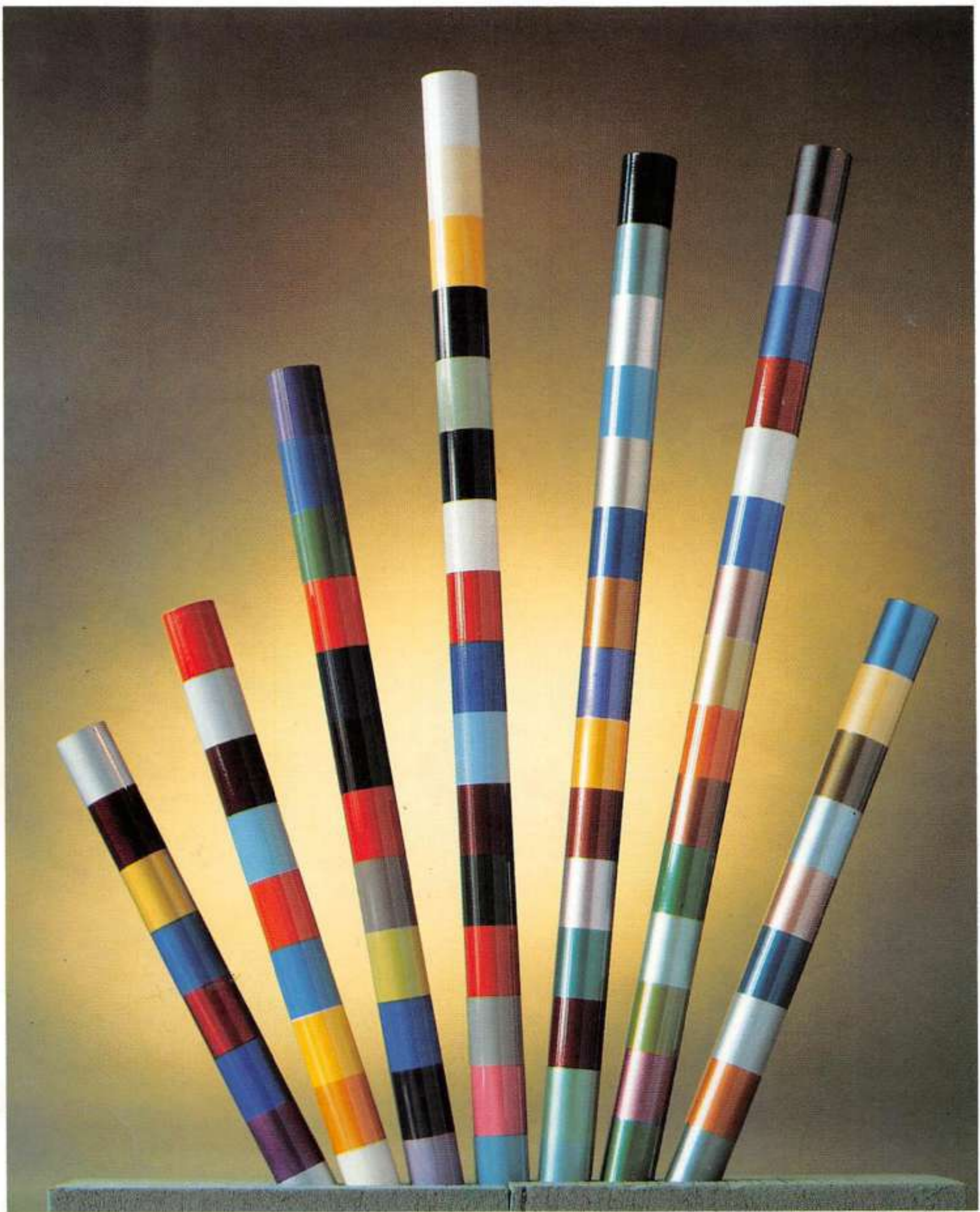
Rear braking system optional extra.

Rear carrier optional extra.

Can be built in Gents as shown or in open Lady style for easier mounting and dismounting.

Finish: colours and lug linings to your choice, Chrome extra. Complete tricycles supplied to your own component choice.

**BOB JACKSON CYCLES  
FULL CUSTOM BUILDING**



Ⓐ Ⓑ Ⓒ Ⓓ Ⓔ Ⓕ Ⓖ



**TUBE A  
FLAMBOYANTS**

SILVER  
BURGUNDY  
LIME  
ANQUETIL  
RUBY  
DARK BLUE  
MAGENTA

**TUBE B  
ITALIAN ENAMELS**

ROSSO  
LIGHT GREY  
NOCÈ CHAIRO  
AZZURRO  
ARANCIO  
CELESTE  
CHROME YELLOW  
GIALLO  
CREAM

**TUBE C  
ENAMELS**

PURPLE  
FRENCH BLUE  
CARGO GREEN  
RAIL RED  
OXFORD BLUE  
DARK BROWN  
P.O. RED  
FRENCH BEIGE  
LIME GREEN  
PACIFIC BLUE  
STORM GREY  
LILAC BLAZE

**TUBE D  
ENAMELS**

WHITE  
CREAM  
YELLOW  
BLACK  
PALE GREEN  
MIDNIGHT BLUE  
IVORY  
SIGNAL RED  
ROYAL BLUE  
PALE BLUE  
MAROON  
B.R. GREEN  
P.O. RED  
ANTELOPE  
MAGENTA  
ARTIC BLUE

**TUBE E  
BRONZANTI  
METALLICS**

BLACK METALLIC  
AZZURO 64  
ALUMINIO  
CELESTE COSMOS  
CHAMPAGNE  
INTENSIO  
ORO RICCO  
VIOLA  
ALBICOCCA  
CINNAMON  
MINK PINK  
VERDE LAGO  
DARK ROSSO  
VERDE CHAIRO  
PEACOCK

**TUBE F  
BRONZANTI  
METALLICS**

GRIGIO  
VIOLA CHAIRO  
BLÉU VIOLA  
ROSSO 12515  
PEARL WHITE  
BLEU FRANCIA  
FIREBRONZE  
ORO PALLIDO  
ARANCIO  
RAME  
VERDE  
VERDE AQUA  
VERDE GERMOGLIO  
PLUM  
VERDE SCURO

**TUBE G  
BRONZANTI  
METALLICS**

BLUE 0003  
PEARL CREAM  
BRONZE GREEN  
ICE BLUE  
APRICOT  
BLUE 52  
ARGENTO  
COPPER  
MERCEDES BLUE

**FLUORESCENT  
COLOURS**

ROCKET RED  
SIGNAL GREEN  
ACID YELLOW  
AURORA PINK  
JAFFA ORANGE

**NEW ENAMELS**

MINT GREEN  
AIRCRAFT BLUE  
GOLDEN YELLOW



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## **BOB JACKSON CYCLES (1993) LTD**

**Specialists in Paint Spraying and Stove Enamelling**  
**Lightweight Cycle Manufacturers**

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### **ENAMELLING COSTS**

#### Cycle Frame and Forks, any colour:

ENAMEL .....	39.50
FLUORESCENT .....	55.00
FLAMBOYANT ON SILVER .....	44.00
ITALIAN METALLICS .....	45.00
ITALIAN METALLIC PEARL WHITE .....	47.50

#### Tandem Frame and Forks, any Colour:

ENAMEL .....	72.50
FLUORESCENT .....	92.00
FLAMBOYANT ON SILVER .....	78.00
ITALIAN METALLICS .....	83.00
ITALIAN METALLIC PEARL WHITE .....	88.00

#### Trikes, Frame and Forks any Colour:

ENAMEL .....	63.00
FLUORESCENT .....	88.00
FLAMBOYANT .....	69.50
ITALIAN METALLICS .....	71.50
ITALIAN METALLICS PEARL WHITE .....	73.50

### **ENAMELLING EXTRAS**

* Multi-Panels on Seat Tube Enamel .....	17.50
* Coloured Band on Seat Tube or down tube Enamel .....	each 8.80
* All seat Tube Enamel .....	12.00
* One colour Shaded Enamel .....	from 17.50
* Coloured Head Tube Enamel .....	8.80
* Extra Colour Shades each colour Enamel .....	from 10.50
Lugs Picked Out in Colour .....	10.50
Lugs Picked Out in Colour Fancy .....	13.00
Lugs Picked Out in Colour Extra Fancy .....	19.50
Fitting maker's Transfers where available .....	6.60
(Maker's Transfers charged extra at nett)	
Single Box Lining .....	22.00
Double Box Lining .....	29.50
3 Colour Seat Panel .....	17.50

#### Tandem

Single Box Lining .....	34.00
Double Box Lining .....	44.00
* For Metallic, Flamboyant/Pearl Colours add .....	2.20

### **RENOVATION CHROME PLATING**

Frames should be sent completely stripped of all fittings and interiors otherwise charged for.  
N.B. Chrome plating on renovation frames is carried out strictly at owners risk. No guarantees can be offered for frames damages as a result of chroming process.

## MASKING UP FOR RETAINING CHROME

Chrome Crown.....	(Ornate £6.60)	3.10
Front Ends .....	pair	3.10
Rear Ends .....	pair	4.30
Front Dropouts .....	pair	3.10
Rear Dropouts .....	pair	4.30
Head Lugs.....	(Ornate £6.60)	5.00

## RENOVATION CHROME PLATING

ALL REAR END .....	48.40
CROWN .....	18.15
HEAD LUGS (Ornate Lugs P.O.A.) .....	28.25
FRONT FORK ENDS 8ins 12ins .....	28.25
REAR ENDS 8ins-12ins .....	33.00
ALL FRONT FORK .....	29.37
REAR DROPOUTS .....	pair 24.97
FRONT FORK DROPOUTS .....	pair 19.36
REAR FORK ENDS TO BRIDGES .....	41.58
ALL SEAT TUBE .....	33.00
ALL FRAME AND FORK-CHROME .....	121.00
REAR DROPOUTS & R. H. CHAINSTAY .....	44.00

## FRAME REPAIRS

**The Prices below include the use of 531 Tubing**

New Top Tube .....	38.50
" Down Tube .....	38.50
" Seat Tube .....	48.50
" Head Tube and Lugs .....	48.50
" Top Down Head Tube and Lugs .....	105.00
" Bottom Bracket Shell .....	57.00
" Pair Front Forks STD Crown .....	70.40
" Pair Seat Stays Incl. Bridge .....	52.80
" Single Seat Stays .....	30.00
" Pair Chain Stays Incl. Bridge .....	52.80
" Single Chain Stays .....	30.80
" TA Bottle fitting on Down Tube .....	8.80
" Rear Dropouts .....	pair 52.50
" Cantilever Brake Bosses .....	pair 11.00
" Front Dropouts .....	pair 28.60
" Allan Key Seat .....	11.00
" Full Rear Triangle (Seat and Chain Stays incl. Bridges) .....	107.80
" Fork Blades and Dropouts .....	50.60
" Fork Column .....	26.40
" Pump Pegs, Gear Stops, Brake Stops, M/Eyes .....	each 3.30
" Rear Pannier Carrier Eyes .....	pair 8.80
" Lever Boss, R.H. or L.H. .....	each 8.80
" Gear Hanger brazed on Dropout .....	11.00
" Centre Pull Bridge on Seat Stays .....	11.00
" Lamp Boss on Fork .....	7.70
" Rear Brake Bridge with reinforcement .....	11.00
" Bottom Mudguard Bridge .....	8.80
" Gear Tunnel on Bottom Bracket .....	4.40
" Gear Tunnel under Bottom Bracket .....	6.60
" Re-track Frame and Fork .....	from 11.00
Fitting, new head or bottom fitting, including	
New Bearings (Bracket and Head Fittings extra) .....	6.60
New STD. or custom low rider fitting .....	11.00
New front changer bracket .....	15.40
New internal cable in top tube includes tube guide .....	22.00
New single rear dropout .....	30.50
New Cast bottom bracket shell .....	77.00

**Unit 1, 9 Union Mills, Dewsbury Road, Leeds LS11 5DD**

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